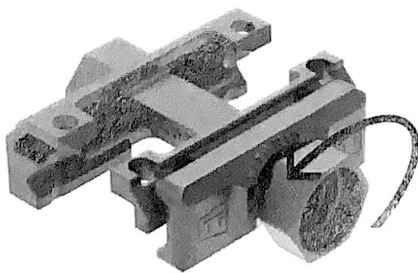




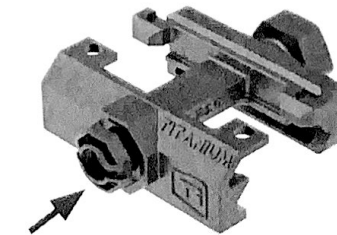
AMERICAN DEFENSE MFG

Operating Instructions for NON-QD Titanium GI Bolt System

1. Before attempting to install your ADM mount, please take the time to ensure that your firearm is **unloaded** and the muzzle is pointed in a safe direction.
2. Please repeat number 1.
3. Look over your ADM mount and become familiar with its components.
4. To mount onto a rail, turn the Ti QD Bolt counter-clockwise to allow the rail to fit between the mount base and the bolt clamp.
5. Find the desired slot position on the rail and place the mount and slightly push the mount forward to butt the crossbolt against the rail lug.

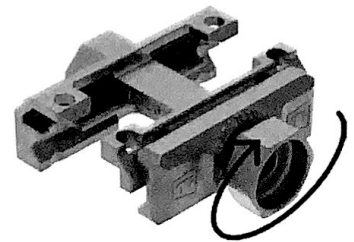


**Counter-
Clockwise
to loosen**



**Nut Extended-
Ensure Nut is
Fully Seated**

**Clockwise
to tighten**



6. Ensure the nut on the opposite side of the bolt is seated fully into the mount nut pocket.
7. Turn the Ti QD Bolt clockwise by hand until tight. If the mount has multiple bolts, tighten each by hand consistently.
8. Using a 1/2" torque wrench, continue turning the Ti QD Bolt until 65 in/lbs is achieved.
9. Observe all sides of the mount to ensure it is seated flush to the rail.

2525 South 162nd Street
New Berlin, WI 53151
Phone: 262.780.9831
Email: tech@admmfg.com